

MEFI CNC8x9 control systems price list

Valid from 1.1.2007, prices in CZK, VAT excluded.
For details please contact manufacturer.

Basic configuration

MEFI CNC8x9 control systems are provided in two basic designs which differs only in mechanical details:

CNC859K – compact version with 15" TFT LCD display

CNC859N – panel with 15" TFT LCD display, split main unit

Basic configuration include:

Operational panel with 15" TFT LDC display	1 piece
Mather board with processor (dual, HT, dual core)	1 piece
Hard disc or flash memory	1 piece
Axis control unit SU05 or MCAN01	1 piece
Unit CDISTP or MCAN01 for external peripherals connecting	1 piece
External input and output unit INOUT07 or INOUT08 (32 inputs a 24 outputs 24Vdc)	2 piece
Floppy disc (for service purposes only)	1 piece
Network connection (ETHERNET, RJ45)	1 piece

Prices of control systems, accessories and spare parts

	Type	Description	Price
1.	CNC859N, CNC859K	Basic version of control system.	(question)

Optional units:

	Series	Type	Description	Price
1.	CNC8x9	INOUT07 or INOUT08	External input/output peripheral unit (32 logical inputs 24V DC and 24 logical outputs 24V DC / 0.2A or 56 inputs and 16 output in multiplex connection).	7 000,-
2.	CNC8x9	TRANSRED	Adapter for connecting into MEFI DNC networks (together with TRANSes).	800,-
3.	CNC8x9	SU05	Axis control unit – 4 axes, analog or pulse output, encoder input.	7 300,-
4.	CNC8x9	AINP02	Analog input (applicable also for potentiometers).	6.500,-

Accessories

	Type	Description	Price
1.	IRC xxx	Rotary encoder (e.g. IRC 121,125,120, ...)	*)
2.	ILC xxx	Linear encoder	*)
3.	EXTPAN	Handwheel with axis and/or functional keys.	14 000,-
4.	EXTPAN LCD	Handwheel with axis and/or functional keys and LCD display.	19 500,-
5.	DIFANI	Unit for symmetric drive control.	400,-
6.	OUT06	Output unit – 8 relays with switching contacts (4A) and indication LEDs.	1460,-
7.	OUT09	Output unit – 8 relays with closing contacts (4A) and indication LEDs.	1460,-
8.	VSTR25U	Universal connecting block.	400,-
9.	USM01	Power supply 24V	*)
10.	POT01	Potentiometers with switches for manual axis control.	*)
11.	VFCNF	Voltage to frequency converter.	*)

*):

Prices depend on other suppliers.

Spare Parts

	Series	Type	Description	Price
1.	CNC8x6	SU04	Axis control unit	7 300,-
2.	CNC8x6	IN03	Input unit (64 logical inputs 24V DC)	4 800,-
3.	CNC8x6	OUT05	Output unit (48 logical outputs 100mA/24V DC)	7 200,-
4.	CNC8x6 CNC8x9	INOUT07 INOUT08	External input/output peripheral unit (32 logical inputs 24VDC and 24 logical outputs 24V DC / 0.2A or 56 inputs and 16 output in multiplex connection).	7 000,-
5.	CNC8x6	LAN02	Ethernet network card.	1 000,-
6.	CNC8x6 CNC8x9	TRANSRED	Adapter for connecting into MEFI DNC networks (together with TRANSes).	800,-
7.	CNC8x9	SU05	Axis control unit – 4 axes, analog or pulse output, encoder input.	7 300,-
8.	CNC8x9	AINP02	Analog input (applicable also for potentiometers).	6.500,-

Note:

Include parts for discontinued series.

Sample PLC prices for some machines

STROJ	PLC program
SPRY25	17 000,-
SPT16N	19 000,-
WH10NC	16 000,-
WH9N	16 000,-
FV1000	17 000,-
FGS40	18 000,-
WFQ80	32 000,-
FCH63	18 000,-
WD160S	17 000,-
W200S	17 000,-
FCR50	16 000,-
MCFHD40	35 000,-
SPR63	22 000,-
SKIQ 8	19 000,-
SKIQ12	19 000,-
SKIQ20	19 000,-

STROJ	PLC program
SKIQ20	19 000,-
SPT32	23 000,-
SUI63	22 000,-
SPS2	24 000,-
SPT16 NC	20 000,-
SKQ25	39 000,-
WHN13	35 000,-
WHN 11	30 000,-
SKJ63	35 000,-
VR 5 K	30 000,-
VR 5 NB	30 000,-
VXR 50	30 000,-
FSS 80	35 000,-
FCQV63	38 000,-

We could supply

For more detailed information please contact MEFI.

Warranty

Guarantee period is 12 month.

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